





CORITEC® 350i series

The CORITEC® 350i series

WHAT ARE THE DIFFERENCES?

	CORITEC 350i PRO	CORITEC 350i Loader PRO	CORITEC 350i PRO*	CORITEC 350i Loader PRO*
Motor technology	Servo with absolute encoder			
Resolution	32.000 Inc (0.15 μm)			
Base structure	Polymer concrete, steel rails			
Screen	15" HD touchscreen			
Housing	Shiny design, LED illumination			
Fully automatic workpiece blankchanger	Manual	12-fold	Manual	700 12-fold
Blankholder inclusive	2	8	2	8
Absolute measurement systems in all axes	√	✓	✓	✓
Spindle power	1.0 kW	1.0 kW	2.6 kW	2.6 kW
Spindle bearing	Two hybrid bearings		Three hybrid bearings	
Collet	6 mm		6 mm (self cleaning)	
Zero point clamping system	√	√	√	✓
Cooling system spindle	Air cooled		Water cooling system	





CORITEC® 350i PRO/350i Loader PRO

THE PROFESSIONAL SOLUTION FOR HIGHEST DEMANDS

The high-resolution dynamic servo motors with absolute measuring systems used in the CORITEC 350i PRO series guarantee up to 20 % faster machining with optimum precision.

A further advantage of the PRO series is that this machine system is constructed from a one-piece machine frame made of polymer concrete and thus guarantees the highest possible stability for vibration-free machining.

The CORITEC 350i Loader PRO with fully automated blank magazine also enables versatile machining of up to 12 blanks in unmanned operation. Due to the precise repositioning of the zero point clamping system, different PreFab abutment holders can be used.



CORITEC® 350i PRO

INTEGRATED WET AND DRY **PROCESSING**

> ABSOLUTE MEASURING SYSTEM IN ALL AXES

ALL CAD/CAM MATERIALS CAN BE PROCESSED

15 INCH **TOUCHSCREEN**

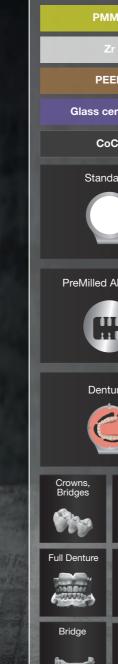


REVOLUTIONARY BASE STRUCTURE OF POLYMER CONCRETE

INTEGRATED TEMPERATURE COMPENSATION

ZERO-POINT CLAMPING SYSTEM STANDARD

20-FOLD TOOL CHANGER





CORITEC® 350i Loader PRO

FULLY AUTOMATIC 12-FOLD BLANK CHANGER

INTEGRATED WET AND DRY PROCESSING

> AROUND THE CLOCK 24 hours of production

USE OF DIFFERENT ADAPTER SYSTEMS e.g. prefabricated abutments or block materials

ZERO POINT CLAMPING SYSTEM



NEW, HIGH-DYNAMIC SERVO DRIVES for up to 20 % quicker processing

IONIZER **OPTIONAL**

INTEGRATED TEMPERATURE COMPENSATION

CORITEC® 350i PRO*/350i Loader PRO*

THE PLUS OF PERFORMANCE AND PRECISION

As already implemented in the CORITEC 350i PRO, the CORITEC 350i PRO series also comes with high-resolution dynamic servo motors and absolute measuring systems. To use this advanced technology and to be able to fully exploit its full potential, the CORITEC 350i PRO is equipped with a watercooled, powerful 2.6 kW spindle with 3-fold hybrid ball bearing. Reaching the stability and reducing vibrations is given by the massive stainless steel blank holders.

The water cooling ensures a constant temperature of the milling spindle, so thermal expansion of the milling spindle is significantly minimized and enables even more precise milling results.

The CORITEC 350i Loader PRO* with fully automated blank magazine also enables the versatile machining of up to 12 blanks in unmanned operation.



CORITEC® 350i PRO

HIGH-RESOLUTION DYNAMIC SERVO MOTORS

IONIZER OPTIONAL

with absolute measuring system

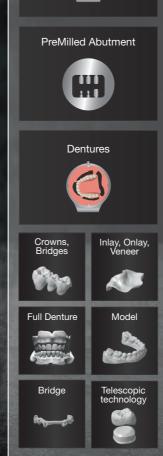
STAINLESS STEEL BLANK HOLDER

INTEGRATED TEMPERATURE COMPENSATION

INTEGRATED WET AND DRY PROCESSING

> 2.6 KW SPINDEL water cooled, powerful

> > 20-FOLD **TOOL CHANGER**





CORITEC® 350i Loader PRO⁺

INTEGRATED WET AND DRY PROCESSING

> 2,6 KW SPINDEL water cooled, powerful

> > AROUND THE CLOCK 24 hours of production

STAINLESS STEEL BLANK HOLDER

IONIZER **OPTIONAL**



NEW, HIGH-DYNAMIC SERVO DRIVES for up to 20 % quicker processing

INTEGRATED **TEMPERATURE** COMPENSATION

CORITEC® Aligner STARTER

THE UPGRADE FOR YOUR EXISTING MACHINE!

Do you already have a CORITEC 350i PRO or PRO+ series milling system? Simply expand it with the CORITEC **Aligner** Starter Kit. Thanks to its holder system with integrated zero-point clamping system, you can start your aligner production in just a few steps.

- 1x tool case
- 1x holder set with integrated zero point clamping system
- 5x base plate to hold the blanks
- 5x special milling tool

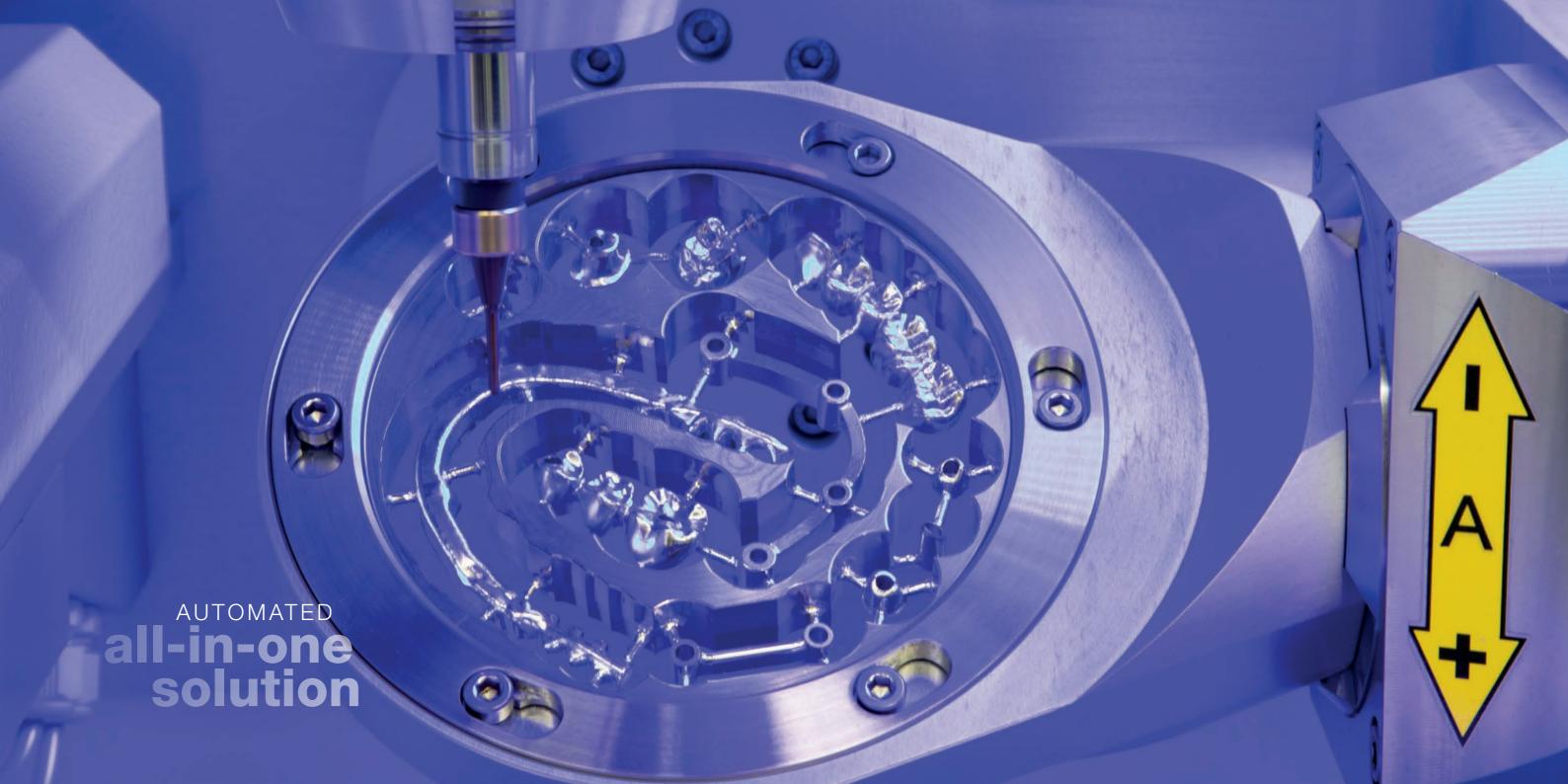


Expand the functionality of your 350i machine...

...AND STAY FLEXIBLE!







Applications & holder

HALF-OPEN BLANK HOLDER (C-CLAMP)

- Enables 5-axis machining up to 90 degrees axis adjustment
- Extends the technical possibilities of your milling machine
- End face machining





MANUFACTURE OF DENTAL PROSTHESES

- Baltic Denture from Merz Dental
- Dentsply Sirona Dentures



PREFABRICATED ABUTMENTS

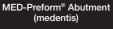
- Short production times
- Production of abutments in very simple processes

NT-Preform® Abutment



PreFace® Abutment







• High accuracy of fit due to

prefabricated implant interface



ELOS premilled Abutment System



THERAPEUTIC SPLINTS

- Bite splints, bleaching splints
- Snoring splints, aligners
- Simple and high-quality implementation in CAD/CAM processes



UNIVERSAL HOLDER FOR TURN-MILL-GRINDING PROCESSING

- High precision
- Improved surface quality



- Tool-saving machining
- Suitable adapters:







HYBRID MACHINING - SINTERING AND MILLING

- Milling post-processing of finished restorations using the SLM method
- High precision milling combined with low-cost SLM process
- Compatible with most SLM systems



GRINDING OF CAD/CAM BLOCKS

- New 6-fold adapter enables effective production
- Exchangeable strips for different adapter systems
- Crowns, onlays, inlays, veneers, bridge frameworks etc.



IMPLANT-SUPPORTED BRIDGES AND BARS / ONE-PIECE ABUTMENTS

- Highest fitting accuracy due to new CAM technologies (ReFit)
- Stress-free fit even with larger spans
- · Easy production due to high degree of automation with coordinated CAM software



BIOHPP ELEGANCE PREFABS

- Individual hybrid abutment on PEEK basis
- BioHPP for permanent dentures, free of metal, oxide and monomer
- Homogeneous combination of titanium and BioHPP



MILLING OF MODEL CASTS

- Production in burnout materials, PEEK or directly in CoCr
- Allergy-free and lightweight model casting when using PEEK
- Cost-efficient



MILLED IMPLANT MODELS

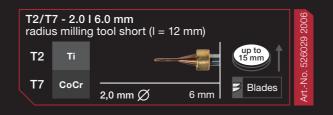
- DIM (Digital Implant Model) from nt-trading
- Precisely positionable
- 2-part implant analog





T1/T6 - 3.0 | 6.0 mm radius milling tool short (| = 15 mm) T1 Ti T6 CoCr 3,0 mm Ø 6 mm Blades

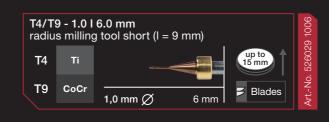


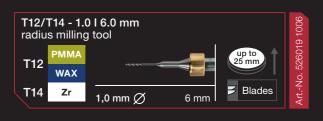










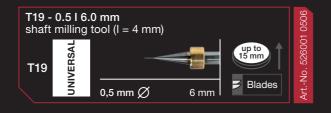


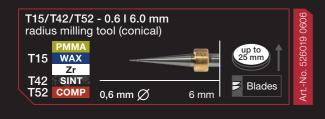


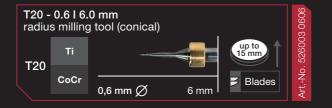


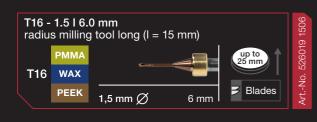


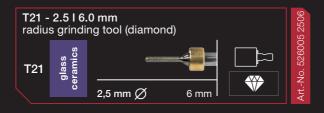
T14/T41/T51 - 1.0 I 6.0 mm radius milling tool (diamond coated) T14 Zr T41 SINT T51 COMP 1,0 mm Ø 6 mm

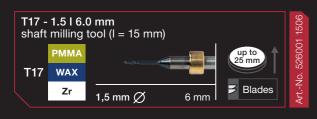


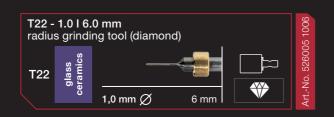








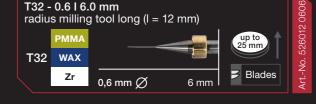






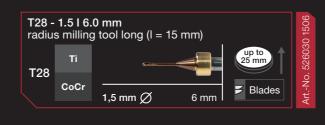


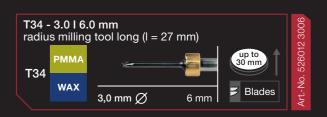




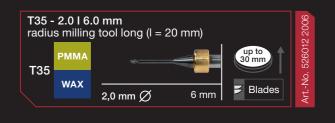
















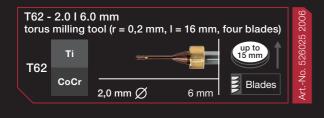
TOOLS series 35

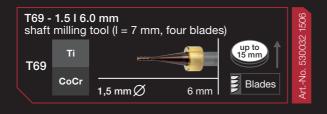
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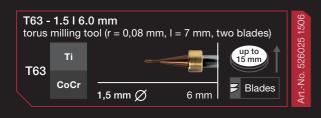
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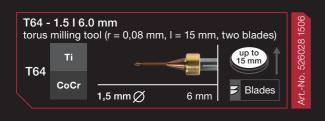


























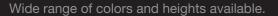


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Materials

priti® MULTIDISC (ZIRCONIUM DIOXIDE)

High-end zirconia for highest mechanical and aesthetic demands. Indications up to 16-unit bridges, max. 3-unit bridges only with High Translucent.



	Transclucence	Strength
Multi Translucent	49-40 %	80 - 1150 MPa
High Translucent	49 %	> 650 MPa
Extra Translucent	45 %	> 1150 MPa
Translucent	40 %	> 1150 MPa
Opaque	35 %	> 1150 MPa



CORITEC NEM (NON-PRECIOUS METALS)

Burn-on non-precious metal dental milling alloys for the fabrication of e.g. up to 16-unit bridges, implant-supported superstructures etc.

CORITEC NEM is characterized by excellent mechanical properties and good machinability.



CoCr M6 disc molybdenum containing type 4 alloy (EN ISO 22674)



CoCr W8 disc tungsten containing type 4 alloy (EN ISO 22674)

Scan yourself to priti@multidisc and CORTEC materials! www.pritidenta.com

CORITEC SPLINT COMFORT POLYMERS

Extremely comfortable and biocompatible material for the fabrication of therapeutic splints such as occlusal or stabilization splints. For maximum comfort it becomes more flexible at mouth temperature.



Available in 16 mm and 20 mm.

CORITEC SPLINT BASIC POLYMERS

Crystal clear material for the fabrication of therapeutic splints and drilling templates. Good machinability.





CORITEC TEMP PMMA DISC

An excellent material to work with that is suitable for long-term temporaries with up to three years of wear and that also contains intrinsic color gradients





CORITEC GUM PMMA DISC

For gingiva replacement, available in 25 mm.



Scanner COMPATIBLE WITH EXOCAD

CORITEC i3Dscan eco

- All-round carefree package for newcomers or small laboratories
- Simple, fast, low-priced
- Very compact design

CORiTEC i3Dscan color

- Automatic object guidance into the measuring field
- Modern touch-operation design
- The 180-degree opening offers a large working area

CORITEC i3Dscan color HR

- Enormously high scanning efficiency and precision (4 μm)
- Color Texture scan
- Blue-Light LED & High resolution camera (2.8 MP)
- All modules included in the scope of delivery





CAM Software

CORITEC iCAM V5 smart

- All strategies optimized for 5-axis simultaneous machining
- Automatic exchange of implant connections (ReFit option)
- No annual license fees
- Fully automatic and easy operation with "Wizard Workflow"

CORITEC ICAMIHD

- hyperDENT based CAM software
- Flexible payment model (purchase or subscription model)





Machine tables

The undercounters, specially developed for the needs of the various machine types, impress with their sturdy design as well as their attractive appearance. The machine tables have sufficient floor space. Stable rollers ensure optimum stability and easy movement of the devices. Drawers, cable ducts and a cabinet for the integration of appropriate extraction systems are already provided.

Machine Table T1	Machine Table T2
30.3 x 36.6 x 31.1 inch	41.7 x 36.6 x 31.1 inch
770 x 930 x 790 mm	1060 x 930 x 790 mm
W x H x D	W x H x D
COR TEC 350i PRO	CORTEC 350i Loader PRO
COR TEC 350i PRO [†]	CORTEC 350i Loader PRO [‡]



Dust extraction systems

	iVAC eco+	iVAC silent PRO	iVAC PRO⁺
Volume flow	260m³/h	240m³/h	280m³/h
Output	1200 W	1610 W	1200 W
Filter system	Dust drawer, HEPA filter	Teflon filter cartridge, automatic cleaning feature	Teflon filter cartridge, automatic cleaning feature
Filter volume	25	81	15
WxDxH	7.3 x 18.1 x 29.5 inch 440 x 460 x 750 mm	10.6 x 21.2 x 21.1 inch 270 x 540 x 535 mm	13.7 x 13.7 x 39.3 inch 350 x 350 x 1000 mm
Supply voltage	100-240 V 50/60 Hz	110-230 V 50/60 Hz	100-240 V 50/60 Hz
		min I	





Sintering furnances

iSINT eco

The **iSINT** eco offers high-quality technology as well as suitable accessories for high demands at a fair price. Compact and with a small footprint, the **iSINT** eco sintering oven still has sufficient capacity for a sintering bowl \emptyset 100 mm for approx. 25 units. The door stop can be mounted right and left.



iSINT PRO

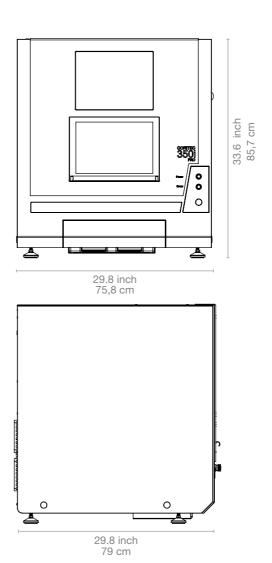
A larger sintering capacity of up to 80 single crowns is offered by the new iSINT PRO. With a heating system with four high-quality molybdenum disilicide (MoSi2) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99 °C/min/ 210.20 °F/min. The iSINT PRO is controlled by a simple and convenient program control. The programs are displayed on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.

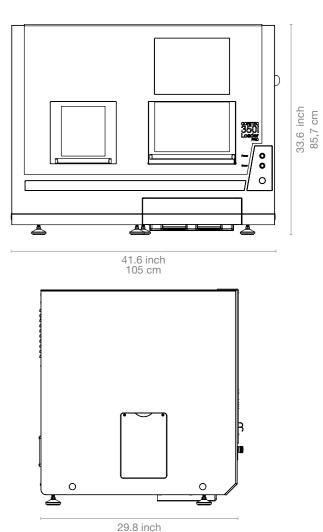


	iSINT eco	iSINT PRO
Number of heating elements	4	4
Display	7-segment 4-line LCD	
Number of program memories	9	30
Heating chamber capacity	1x sintering tray / 100mm diameter	2x sintering tray / 120mm diameter
Max. heating rate	30°K/min	99°K/min
Power in W	1500 W	3200 W
Lift function	No	Yes
Speedsintering	No	Yes
Supply voltage / frequency	220-240 V/ 50/60 Hz	220-240 V/ 50/60 Hz

Dimensions

CORiTEC® 350i series





79 cm

CORITEC® 350i series in numbers

CORITEC 350i PRO CORITEC 350i Loader PRO CORITEC 350i PRO CORITEC 350i PRO CORITEC 350i Loader PRO

Mechanics / electronics				
Base structure	Polymer concrete	Polymer concrete	Polymer concrete	Polymer concrete
Number of axes and operation type	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining
Rotation angle	A-axis 360°, B-axis 115°			
Spindle	High-frequency spindle	High-frequency spindle	High-frequency spindle	High-frequency spindle
Maximum spindle speed / spindle power	60.000 rpm 1.0 kW	60.000 rpm 1.0 kW	60.000 rpm 2.6 kW	60.000 rpm 2.6 kW
Spindle cooling	Air cooled	Air cooled	Water cooled	Water cooled
Zero point clamping system	Yes	Yes	Yes	Yes
Blankchanger	-	Up to 12 blanks	-	Up to 12 blanks with stainless steel holder
Tools	Milling and grinding tools with 6 mm shaft	Milling and grinding tools with 6 mm shaft	Milling and grinding tools with 6 mm shaft	Milling and grinding tools with 6 mm shaft
Tool changer	20-times	20-times	20-times	20-times
Tool length control	≤ 0.002 mm precision	≤ 0.002 mm precision	≤ 0.002 mm precision	≤ 0,002 mm precision
Integrated PC	Windows based	Windows based	Windows based	Windows based
Display	Integrated 15" touchscreen	Integrated 15" touchscreen	Integrated 15" touchscreen	Integrated 15" touchscreen
Illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination
Software	Remote DENTAL 3.0	Remote DENTAL 3.0	Remote DENTAL 3.0	Remote DENTAL 3.0
Compressed air supply*	6,5 - 9,0bar @ 80l/min 95 - 130PSI @ 2,9cf/min	6,5 - 9,0bar @ 80l/min 95 - 130PSI @ 2,9cf/min	6,5 - 9,0bar @ 80l/min 95 - 130PSI @ 2,9cf/min	6,5 - 9,0bar @ 80l/min 95 - 130PSI @ 2,9cf/min
Cooling liquid	4,8 l 1,27gal (US)	4,8 I 1,27gal (US)	4,8 I 1,27gal (US)	4,8 I 1,27gal (US)
Connecting requirements				
Weight	205 kg / 452.03 lbs	250 kg / 551.25 lbs	210 kg / 463.05 lbs	255 kg / 562.27 lbs
Width x depth x height	29.8 x 31.1 x 33.7 inch 758 x 790 x 857 mm	46.6 x 31.1 x 33.7 inch 1058 x 790 x 857 mm	29.8 x 31.1 x 33.7 inch 758 x 790 x 857 mm	46.6 x 31.1 x 33.7 inch 1058 x 790 x 857 mm
Supply voltage / frequency	100-240 V 50/60 Hz	100-240 V 50/60 Hz	100-230 V 50/60 Hz	100-240 V 50/60 Hz

* acc. to. ISO 8573.1:2010 Class 3.4.3

Rev3.0

Sales and support partner worldwide



Represented for you in over 100 countries.

imes-icore® GmbH has been a leading manufacturer and technology partner since 2003 in the field of dental CAD/CAM systems and solutions.

With its unique range of dental milling and grinding systems imes-icore® offers a perfect selection for all individual requirements of dental laboratories, milling centres and dental practices of all sizes.

Our Open-System product philosophy makes it possible to easily integrate our milling machines into your existing workflow and to integrate them with your open scanners and your CAD/CAM software. We are open for your material selection.

imes-icore® GmbH

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